












Date: Tuesday, 10/02/2009 11:09:09 AM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services		Drawing Name : SPACER	
Job Number : 45667			
Estimate Number : 11379			
P.O. Number :		Part Number : D33963	
This Issue : 10/02/2009 S.O. No. :		Drawing Number : D3396 REV B	
Prsht Rev. : NC		Project Number : N/A	
First Issue : / / Type : MACHINED PARTS		Drawing Revision : B	
Previous Run : 36336		Material : N/A	
Written By :		Due Date : 20/02/2009 Qty: 60 Um: Each	
Checked & Approved By : <u>JUD 09.02.10</u>			
Comment : Est A 05.10.03 New issue KJ/JLM			
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	MDELINR0750	Delrin Round Bar 0.75"	
			
<p>Comment: Qty.: 0.06561(s)/Unit Total: 3.93754(s)</p> <p>Delrin Round Bar 0.75"</p> <p>Material: Ø0.750" Black Delrin Round Bar</p> <p>(M-DELIN-R0.750)</p> <p>Identify for D3396-3</p> <p>Batch: <u>M110784</u></p> <p><i>0356 JUD 09.02.13</i></p> <p><i>09/02/13</i> <i>61 pcs</i></p>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			
<p>Comment: HARDINGE CNC LATHE SMALL</p> <p>Turn as per Folio FA514 and Dwg D3396</p> <p>Deburr</p> <p><i>09/02/13</i> <i>61 pcs</i></p>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p> <p><i>09/02/13</i> <i>61 pcs</i></p>			
4.0	QC8	SECOND CHECK	
			
<p>Comment: SECOND CHECK</p> <p><i>09/02/13</i> <i>61 pcs</i></p>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<p>Comment: PACKAGING RESOURCE #1</p> <p>Identify and Stock</p> <p>Location: <u>90</u></p> <p><i>9/2/16</i> <i>SP</i></p>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/02/2009 11:09:09 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 45667

Part Number: D33963

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/18 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-02-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

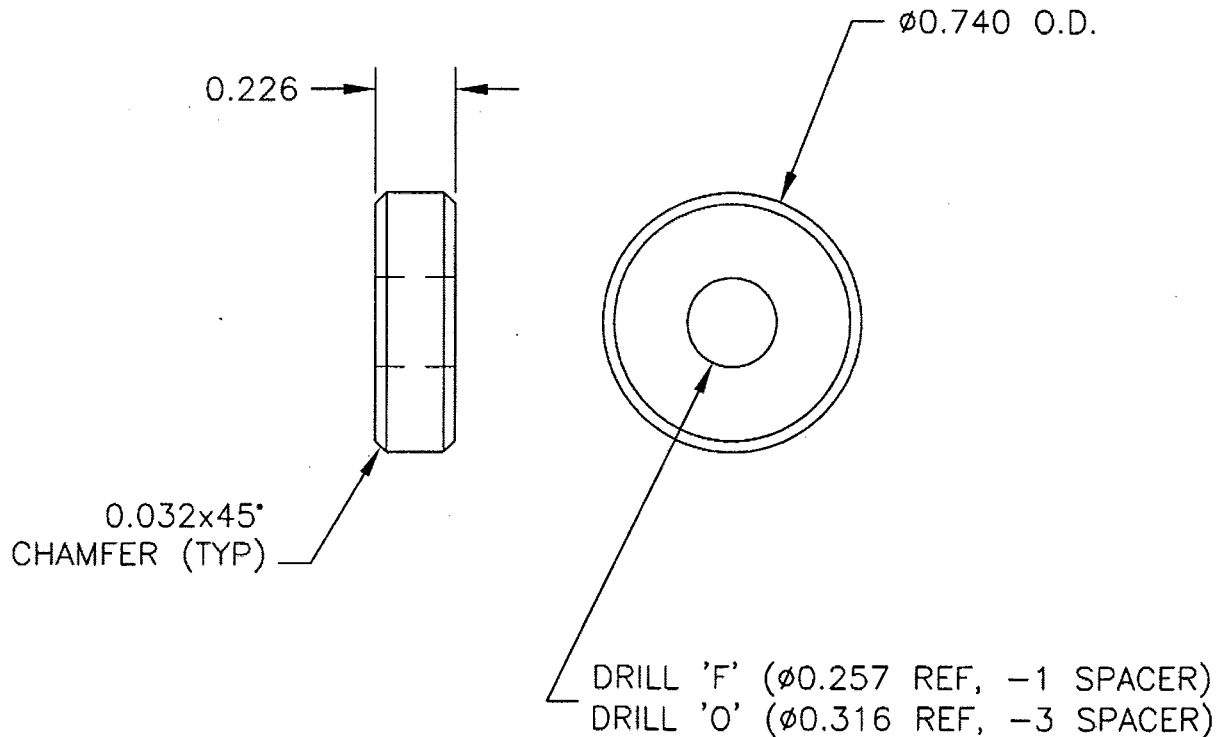
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3396	REV. B SHEET 1 OF 1
DATE 05.04.27		TITLE SPACER	SCALE 2:1
A	05.03.10	NEW ISSUE	
B	05.04.27	ADD -3	

**D3396-1/-3 SPACER**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *W516107*

Copyright © 2005 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.